

D-040 250 psi

**Nylon Body
2" NPT Threaded
AIS Compliant**



Combination Air Valve

Description

The D-040 series Combination Air Valve has the features of both an air release valve and an air & vacuum valve.

The air release component is designed to automatically release small pockets of air to the atmosphere as they accumulate along a pipeline or piping system when it is full and operating under pressure.

The air & vacuum component is designed to automatically discharge or admit large volumes of air during the filling or draining of a pipeline or piping system. This valve will open to relieve negative pressures whenever water column separation occurs.

Applications

- Pump stations: after the pump and after the check valve.
- Downstream (after) and upstream (before) of shut-off valves.
- After deep-well pumps.
- On long constant-sloped pipeline segments.
- At peaks along the pipeline and at peaks relative to hydraulic gradient.
- At end lines.
- Before water meters.
- On strainers and filters.

Operation

The air & vacuum component, with the large orifice, discharges air at high flow rates during the filling of the system and admits air into the system at high flow rates during its drainage and at water column separation.

High velocity air will not blow the float shut. Water will lift the float, which seals the valve.

At any time during system operation, should internal pressure of the system fall below atmospheric pressure, air will enter the system.

The smooth discharge of air reduces pressure surges and other destructive phenomena.

The intake of air in response to negative pressure protects the system from destructive vacuum conditions and prevents damage caused by water column separation. Air entry is essential to efficiently drain the system.

The air release component releases entrapped air in pressurized systems.

Without air valves, pockets of accumulated air may cause the following hydraulic disturbances:

- Restriction of effective flow due to a reduction of the flow area. In extreme cases this will cause complete flow stoppage.
- Obstruction of efficient hydraulic transmission due to air flow disturbances.
- Acceleration of cavitation damages.
- Increase in pressure transients and surges.
- Internal corrosion of pipes, fittings and accessories.
- Dangerous high-energy bursts of compressed air.
- Inaccuracies in flow metering.

As the system fills and is pressurized, the combination air valve functions in the following stages:

1. Air in the pipeline is discharged by the air valve.
2. Liquid enters the air valve, lifting the float which pushes the sealing mechanism to its sealing position.
3. Entrapped air, which accumulates at peaks and along the system, rises to the top of the air valve, which in turn displaces the liquid in the air valve body.
4. The float drops down, unsealing the rolling seal. The air release orifice opens and the accumulated air is released.
5. Liquid enters the air release valve, the float rises pushing the rolling seal to its sealing position.

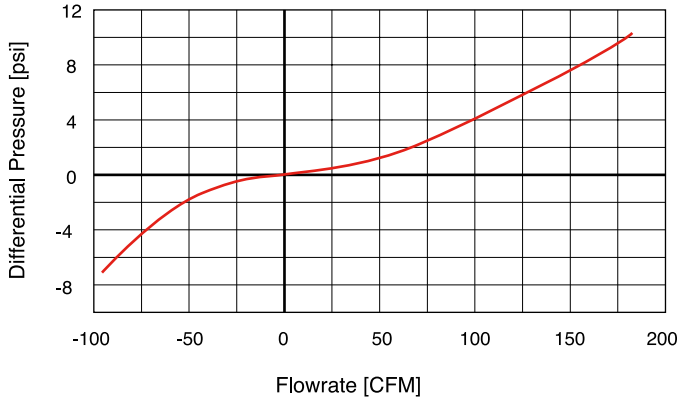
When internal pressure falls below atmospheric pressure (negative pressure):

1. The float will drop down, immediately opening the air & vacuum and air release orifices.
2. Air will enter into the system

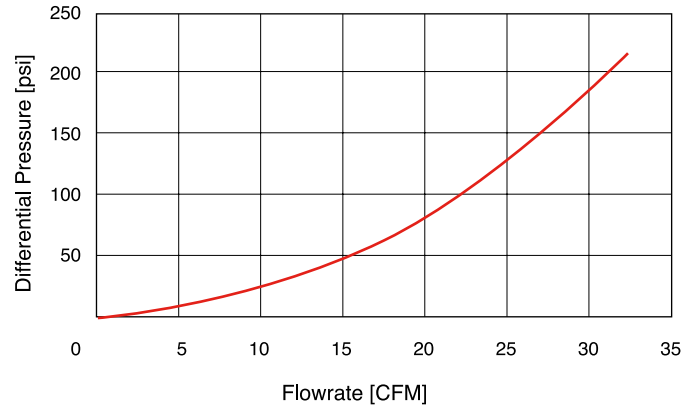
Main Features

- Working pressure range: 3 - 250 psi.
- Testing pressure: 360 psi.
- Maximum working temperature: 140° F.
- Maximum intermittent temperature: 194° F.
- Reliable operation reduces water hammer incidents.
- Dynamic design allows for high capacity air discharge while preventing premature closure.
- Lightweight, small dimensions, simple and reliable structure.
- The discharge outlet enables the connection of a vent/drain pipe.
- The large size of the automatic air release orifice relative to the air valve body:

D-040 2" AIR & VACUUM FLOWRATE



D-040 2" AIR RELEASE FLOWRATE



DIMENSIONS AND WEIGHT

Nominal Size	Dimensions inch				Weight Lbs.	Orifice Area Sq.in	
	A	B	internal C	external		A / V	Air Release
D-040 2"	7	8.2	1½ NPT	2.16	2.35	1.246	0.018

PARTS LIST AND SPECIFICATION

No.	Part	Material
1.	Body	NSF 61 Certified Reinforced Nylon
2.	Discharge Outlet	NSF 61 Certified Polypropylene
3.	Rolling Seal	NSF 61 Certified E.P.D.M
Rolling Seal Assembly:		
3a.	Screws	Stainless Steel
3b.	Plug Cover	NSF 61 Certified Reinforced Nylon
3c.	Rolling Seal	NSF 61 Certified E.P.D.M
3d.	Plug	NSF 61 Certified Reinforced Nylon
4.	Clamping Stem	NSF 61 Certified Reinforced Nylon
5.	Float	NSF 61 Certified Foamed Polypropylene
6.	O - Ring	NSF 61 Certified NBR 70
7.	Base	NSF 61 Certified Reinforced Nylon

